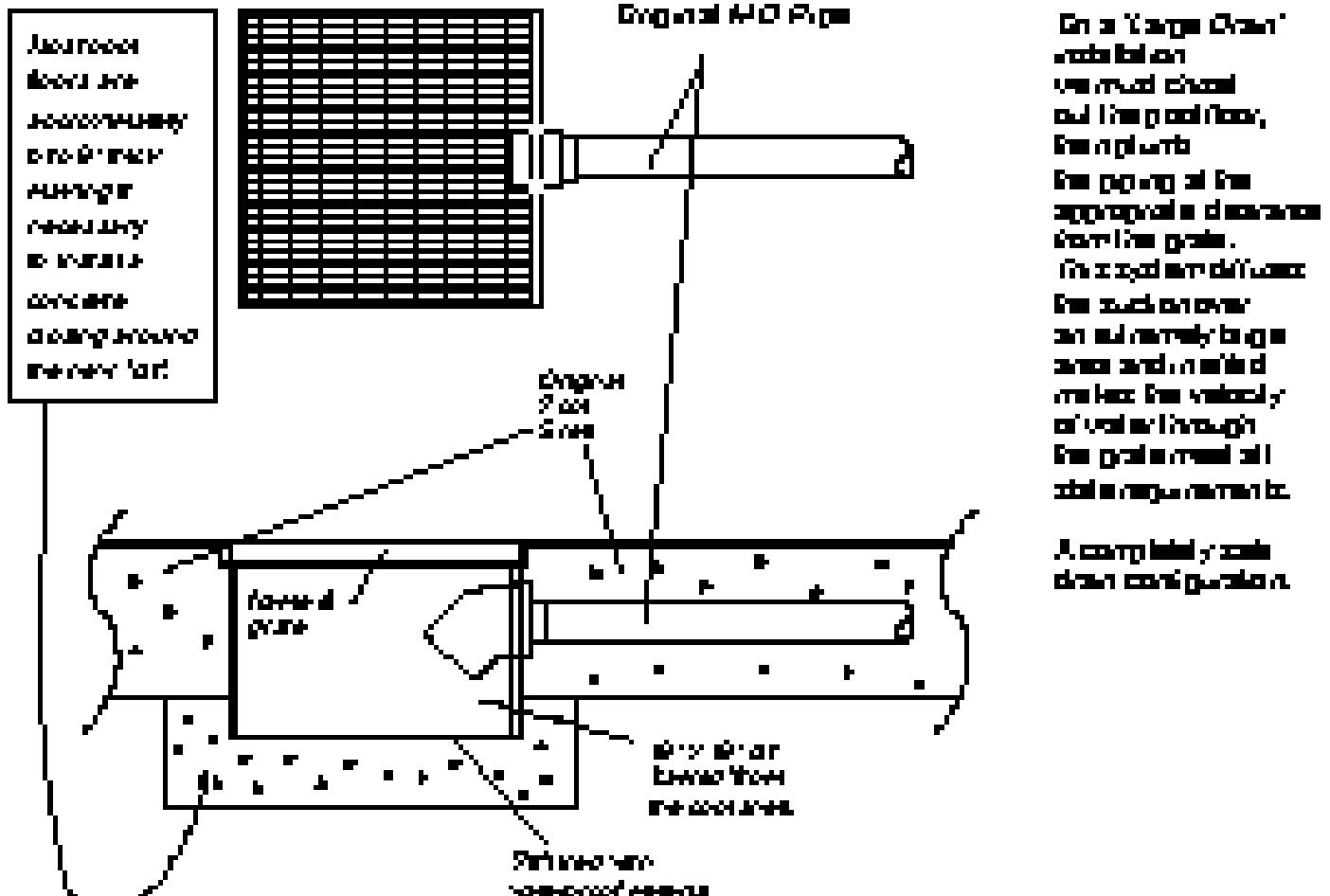
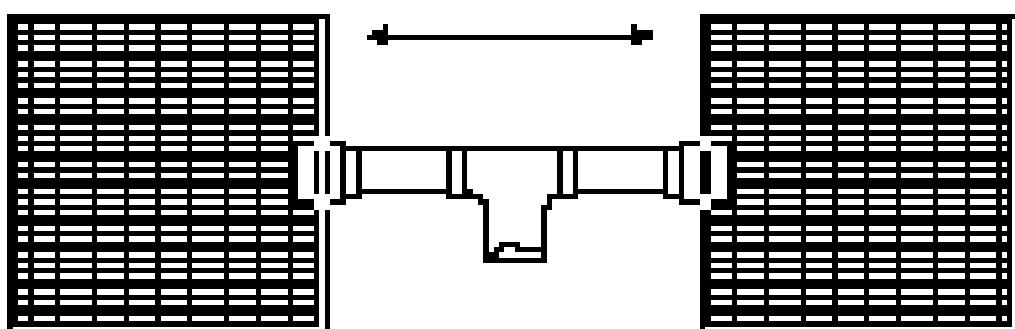


## "Large Drain" Installation

An 18" by 18" grate provides a cross section of larger than 24" (if measured diagonally) which the Texas Department of Health deems "non-navigable" because of debris. The suction outlet to this main drain must be at least one and one half times the diameter of the suction pipe or 3 inches. Pools By Design, Inc. has developed a method to allow for the installation of our LARGE DRAIN that retains the integrity of the pool vessel.



Minimum distance 24" diagonal



Dual Main Drains 18" X 18" which measure larger than 24" diagonally